

**Work Order ID 80453**

Tuesday, February 21, 2012 9:50:50 AM

**\*80453\***

Page 1

Item ID: D3761-1-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: HOOK &amp; LOOP STRIP

Start Date: 2/21/2012 Start Qty: 5.00

**\*5\***

Cust Item ID:

Required Date: 2/22/2012 Req'd Qty: 5.00

**\*5\***

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 12-02-21 Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3761

Rev A

100

Pick Kit

0.00

**\*100\***

Packaging

Memo

0.00

Packaging

110

0.00

**\*110\***

Small Fab

Small Fab

Memo

0.00

Small Fab

CUT D3761-1 PER DRWG D3761 REV.A4.125"

120

0.00

**\*120\***

QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

*Ep 12/02/21 (5)**Ep 12/02/21 (5)**Ep 12/02/21 (5)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Accept

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Start Date: 2/21/2012 Start Qty: 5.00

**\*5\***

Cust Item ID:

Required Date: 2/22/2012 Req'd Qty: 5.00

**\*5\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*130\***

Packaging

Memo

SHIP 80453 0.00

Packaging

12/21/21 (5)

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

12/21/21 (5)

12/21/21 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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# Picklist Print

Tuesday, February 21, 2012 9:50:50 AM

Page 1

Work Order ID: 80453

Parent Item: D3761-1-041

Parent Item Name: HOOK & LOOP STRIP

Start Date: 2/21/2012

Required Date: 2/22/2012

Start Qty: 5.00

Required Qty: 5.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3761-1 HOOK & LOOP STRIP		Manufactured	No				f	56.3000		1.75		2/22/21	

### Location

### Loc Qty

### Loc Code

ST244A

30

68919

30

ST245

26.3

55429

0

56400

26.3

1.75

W/O:		WORK ORDER CHANGES					
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# SPECIFICATION CONTROL DRAWING

PART NUMBER: D3761-X-YYY

WHERE: X = HOOK & LOOP STRIP PER TABLE BELOW

YYY= LENGTH IN INCHES, WHERE LAST NUMBER IS IN EIGHTHS OF AN INCH

EXAMPLE: 2" WIDE BLACK SELF-GRIP HOOK & LOOP STRIP 4 1/8" LONG = D3761-1-041

*± 80453*

DART P/N	WIDTH (in)	MATED THICKNESS (in)	COLOUR	McMASTER-CARR P/N
D3761-1-YYY	2.0	0.12	BLACK	94905K72 94905K73 94905K114 94905K119 94905K125

## D3761-X-YYY SELF-GRIP HOOK & LOOP STRIP

RELEASED  
08.03.27/11

**NOTES:**

- 1) MATERIAL: CUT TO LENGTH FROM ROLL
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A	NEW ISSUE	LE	08.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. REV. A	
MFG. APPR.		D3761 SHEET 1 OF 1	
APPROVED		TITLE SCALE	
DE APPR.		SELF-GRIP HOOK & LOOP STRIP NTS	
DATE	08.03.05		
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W/O:		WORK ORDER CHANGES					
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